

## The complete system include:

- Lifting pump and pipelines
- Piston filler
- VFFS bagging machine
- Output conveyor


## Options

- Check weigher
- Metal detector
- Rotary table


## Application:

This VFFS bagging machine with piston filler system is widely applicated in automatically bagging of viscous liquid,such as ketchup, mayonnaise, cream, butter, jam, honey, shampoo etc.

## Features:

1. Imported PLC and HMI control system, full Chinese/English touch screen operating system, clear display of the working status and instructions.
2. High precision servo film pulling system, smooth movement of film, with eyemark sensor as well as encoder automatic positioning and tracking system, accurate cutting of bag length.
3. Intelligent digital temperature control system, temperature controlled stably, with teeth-shaped sealer ensure the sealing integrity.
4. Automatic fault alarm display function, help solving problems immediately. Machine will automatically alarm or shutdown when sealing temperature drop, film run out, no ribbon, no material, servo failure, no film tracking signal,
protection door opened, etc.
5. Integrated functions of all packaging process including automatically code printing, weighing, filling, bagging, cutting and counting. Gusset bag, linked bag, punching bag, dust collector, electrostatic eliminating device for optional.

## Technical parameter:

| Model | VFS5000D | VFS5000B | VFS7300B |
| :--- | :--- | :--- | :--- |
| Bag size | (L)80-300mm <br> (W) $80-200 \mathrm{~mm}$ | $(\mathrm{L}) 100-350 \mathrm{~mm}$ <br> $(\mathrm{~W}) 100-250 \mathrm{~mm}$ | $(\mathrm{L}) 100-460 \mathrm{~mm}$ <br> $(\mathrm{~W}) 100-350 \mathrm{~mm}$ |
| Film width | $0.04-0.1 \mathrm{~mm}$ | Max.520mm | Max.730mm |
| Film thickness | $20-80 \mathrm{mags} / \mathrm{min}$ | $0.04-0.1 \mathrm{~mm}$ | $0.04-0.14 \mathrm{~mm}$ |
| Packing speed | $0.65 \mathrm{Mpa}, 0.4 \mathrm{~m}^{3} / \mathrm{min}$ | $20-60 \mathrm{bags} / \mathrm{min}$ | $10-50 \mathrm{bags} / \mathrm{min}$ |
| Air consumption | $380 \mathrm{~V}, 50-60 \mathrm{~Hz}$ | $380 \mathrm{~V}, 50-60 \mathrm{~Hz}$ | $0.65 \mathrm{Mpa}, 0.6 \mathrm{~m}^{3} / \mathrm{min}$ |
| Power supply | 3 Kw | 5.5 Kw | $380 \mathrm{~V}, 50-60 \mathrm{~Hz}$ |
| Power | L1140xW1250xH1550mm | L1200xW1580xH1650mm | L1400xW1780xH1920mm |
| Dimension | 450 Kg | 650 Kg | 850 Kg |
| Machine weight |  |  |  |

